

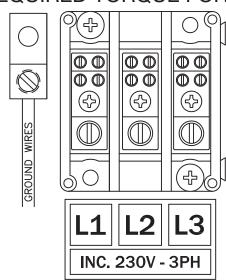
MERCURY DISPLACEMENT INDUSTRIES, INC.

Post Office Box 710 - U.S. 12 East - Edwardsburg, Michigan 49112-0710 Phone (269) 663-8574 - Fax (269) 663-2924 (800) 634-4077

PANEL#: 50A509

CONNECTION DIAGRAM 230V 3-PH DUPLEX

INCOMING POWER CONNECTION
REQUIRED TORQUE FOR TERMINAL BLOCK SCREWS IS

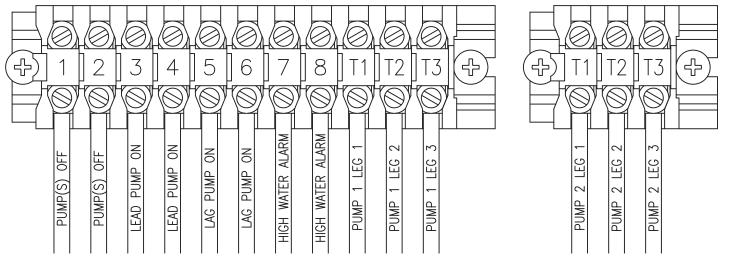


8 - 14 AWG = 35 in-lbs

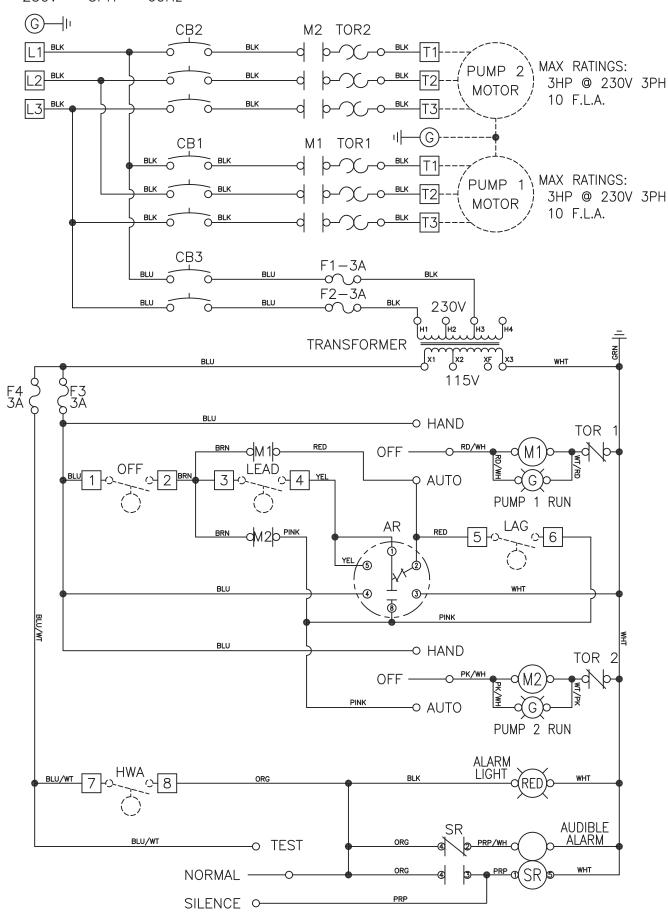
4 - 6 AWG = 45 in-lbs

2 - 3 AWG = 50 in-lbs

PUMP & FLOAT CONNECTIONS REQUIRED TORQUE FOR TERMINAL BLOCK SCREWS IS 16 in-lbs.



Contactors - Relays - Switches



NOTES: FLOAT SWITCH TO BE RATED 2 AMPS @ 120V MINIMUM.

MAIN PANEL DISCONNECT MUST BE PROVIDED BY INSTALLER.

DASHED LINES INDICATE ITEM NOT CONTAINED IN THE PANEL.

FIELD WIRING MUST BE A MINIMUM OF 60° COPPER WIRE.