The MDI grinder pumps easily handle residential, light commercial or industrial sanitary waste, reducing it to fine slurry. The BRG2-11SI pump is designed for use in pressure sewer applications or any piping network.

The recessed vortex impeller design of the BRG2-11SI grinder pump provides trouble free, non-overloading operation over the entire performance curve. The BRG2-11SI pump produces capacities to 20 gpm with heads to 90 feet.

The modular design provides quick access to the internal start capacitor kit. Hardened stainless steel grinder assembly and many quality features.

Some of the other BRG2-11SI series pump features:
* Strong, 2 HP, 115 volt motor @ 16.9 AMPS
* Internal start component (no control box req’d)
* Potted cord cap assembly
* Dual silicon carbide shaft seals
* 3 Bearings shaft support
* Pressed in Motor
* 27.5 x 8.25 x 10.75 with 1.25” NPT Removable Discharge Flange

Replacement Package - Fully Assembled
Simple Fast Installation - Just lower into place!

No Modifications to Existing System, Operates with same Control Panel, Superior Pump Performance, and Reliable Operation

The MDI advantages:
- Fits into Existing System - No Changes
- Eliminates Existing Problems
- Better Pump Performance - More Flow
- Reduces Service/Maintenance Issues
- Saves up to 20% on energy costs

Performance Curve
1. **Triple Sealed Cable Entrance**
Stainless steel strain relief cord grip with compression grommet protects outer cord jacket. Epoxy filled inner cord cap with individually soldered wires provide anti-wicking moisture protection to the motor even if power cable is cut or damaged.

2. **Internal Start Kit**
Start / Run capacitor with relay securely positioned in dry compartment. Rubber compression grommet for wire leads to motor prevents oil from entering chamber. 4 bolts quickly removes cord cap for easy servicing.

3. **Modular Pump Design**
Commonality of parts across the pump product line minimizes the amount of parts required for servicing. Heavy duty ASTM A48, Class 30 cast iron components.

4. **Strong Motor**
High torque for powerful and reliable pump operation. Pressed stator securely holds motor and efficiently transfers heat. Class F insulation with overload protection in oil filled chamber for cool operation and long motor life.

5. **3-Bearing Support**
Motor / Pump shaft securely held with upper and lower ball bearing plus addition sleeve bearing in lower seal chamber. Long 50,000 hour B-10 bearing life.

6. **Double Mechanical Seal Protection**
Dual silicon carbide mechanical shaft seals provide twice the moisture protection for the motor. Dual seals are housed in a secondary oil filled seal chamber. Tougher silicon carbide seals better handles sand, grit and abrasive materials.

7. **Non-Overloading Hydraulic Design**
The recessed centrifugal impeller allows 100% performance curve operation from shut-off to maximum flow without damage to the pump or system. The recessed vortex impeller is out of the passageway of fluid flow, eliminating concerns of blockage or wear.

8. **Proven Grinder Assembly**
Hardened (Rockwell 56-60) stainless steel grinder assembly has 30+ years proven field experience. The reversible grinder ring and grinder impeller effectively reduces solids into a fine slurry, easily passable in a piping system without concerns of clogging. Highly efficient 7,400 cuts per second.

9. **Barnes Piping Connection (Not Shown)**
Made to drop right in!
START RELAY

START CAPACITOR

WHITE (1) TO BLACK (3) 1.2 Ohms

RUN CAPACITOR

115 VAC

THERMAL SENSOR

GREEN (4)

WHITE (1)

3  4

2  1

START

MAIN

MAIN

WHITE (1)

RED (2)

BLACK (3)

1 1/4" NPT REMOVABLE DISCHARGE FLANGE

SST LIFTING HANDLE

5 1/4"

8 1/4"

10 1/4"

27 1/8"

5 13/16"

2"

2HP 120VAC Internal Start Grinder

Title: 2HP 120VAC Internal Start Grinder

Scale: NONE

Date: 02-24-2010

Iss. By: J.J.S.

Rev. A 10-22-2012
The MDI grinder pumps easily handle residential, light commercial or industrial sanitary waste, reducing it to fine slurry. The **BRG2-21SI** (**BRG2-21HI**) pump is designed for use in pressure sewer applications or any piping network.

The recessed vortex impeller design of the **BRG2-21SI** (**BRG2-21HI**) grinder pump provides trouble free, non-overloading operation over the entire performance curve. The **BRG2-21SI** pump produces capacities to 43 gpm with heads to 106 feet (**BRG2-21HI** produces 20 gpm to 130 gpm).

The modular design provides quick access to the internal start capacitor kit. Hardened stainless steel grinder assembly and many quality features.

Some of the other **BRG2-21SI** (**BRG2-21HI**) series pump features:

* Strong, 2 HP motor 208V @ 14 AMPS / 230V @ 12.8 AMPS
* Internal start component (no control box req’d)
* Potted cord cap assembly
* Dual silicon carbide shaft seals
* 3 Bearings
* Pressed in motor

The MDI advantages:

• Fits into Existing System - No Changes
• Eliminates Existing Problems
• Better Pump Performance - More Flow
• Reduces Service/Maintenance Issues
• Saves up to 20% on energy costs
1. **Triple Sealed Cable Entrance**
Stainless steel strain relief cord grip with compression grommet protects outer cord jacket. Epoxy filled inner cord cap with individually soldered wires provide anti-wicking moisture protection to the motor even if power cable is cut or damaged.

2. **Internal Start Kit**
Start / Run capacitor with relay securely positioned in dry compartment. Rubber compression grommet for wire leads to motor prevents oil from entering chamber. 4 bolts quickly removes cord cap for easy servicing.

3. **Modular Pump Design**
Commonality of parts across the pump product line minimizes the amount of parts required for servicing. Heavy duty ASTM A48, Class 30 cast iron components.

4. **Strong Motor**
High torque for powerful (208/230v) and reliable pump operation. Pressed stator securely holds motor and efficiently transfers heat. Class F insulation with overload protection in oil filled chamber for cool operation and long motor life.

5. **3-Bearing Support**
Motor / Pump shaft securely held with upper and lower ball bearing plus addition sleeve bearing in lower seal chamber. Long 50,000 hour B-10 bearing life.

6. **Double Mechanical Seal Protection**
Dual silicon carbide mechanical shaft seals provide twice the moisture protection for the motor. Dual seals are housed in a secondary oil filled seal chamber. Tougher silicon carbide seals better handles sand, grit and abrasive materials.

7. **Non-Overloading Hydraulic Design**
The recessed centrifugal impeller allows 100% performance curve operation from shut-off to maximum flow without damage to the pump or system. The recessed vortex impeller is out of the passageway of fluid flow, eliminating concerns of blockage or wear.

8. **Proven Grinder Assembly**
Hardened (Rockwell 56-60) stainless steel grinder assembly has 30+ years proven field experience. The reversible grinder ring and grinder impeller effectively reduces solids into a fine slurry, easily passable in a piping system without concerns of clogging. Highly efficient 16,600 (BRG2-21HI 7,400) cuts per second.

9. **Barnes Piping Connection (Not Shown)**
Made to drop right in!
GS-21SI (G2-21HI)

208/230 VAC

START RELAY

START CAPACITOR

RUN CAPACITOR

GREEN (4) WHITE (1)

WHITE (1) TO BLACK (3) 1.2 Ohms

SST LIFTING HANDLE

1 1/4 " NPT REMOVABLE DISCHARGE FLANGE

Mercury Displacement Industries, Inc.
P.O. Box 710 25028 US 12 East Edwardsburg, MI 49112-0710

Title: 2HP 200/230 VAC Internal Start Grinder Pump
Scale: NONE
Date: 02-24-2010
Iss. By: J.J.S.
Rev. C 10-22-2012
The MDI grinder pumps easily handle residential, light commercial or industrial sanitary waste, reducing it to fine slurry. The BRG2-21SE BR(G2-21SE) pump is designed for use in pressure sewer applications or any piping network.

The recessed vortex impeller design of the BRG2-21SE (BRG2-21SE) grinder pump provides trouble free, non-overloading operation over the entire performance curve. The BRG2-21SE pump produces capacities to 43 gpm with heads to 106 feet (BRG2-21HI produces 20 gpm to 130 gpm).

The BRG2-21SE (BRG2-21SE) grinder pump retrofits into many existing competitor pump installations. The BRG2-21SE (BRG2-21SE) pump operates with the same control panel and installation piping / rail system.

Some of the other BRG2-21SE (BRG2-21SE) series pump features:
* Interchangeable into competitor installations
* Dual mechanical seals (silicon carbide)
* Class H motor, internal overload protection
* 3 Bearing shaft support
* Internal moisture detection
* Strong, 2 HP motor 208V @ 14 AMPS / 230V @ 12.8 AMPS

The MDI advantages:
• Fits into Existing System - No Changes
• Eliminates Existing Problems
• Better Pump Performance - More Flow
• Reduces Service/Maintenance Issues
• Saves up to 20% on energy costs

Performance Curve
1. **Triple Sealed Cable Entrance**
Stainless steel strain relief cord grip with compression grommet protects outer cord jacket. Epoxy filled inner cord cap with individually soldered wires provide anti-wicking moisture protection to the motor even if power cable is cut or damaged.

2. **Modular Pump Design**
Commonality of parts across the pump product line minimizes the amount of parts required for servicing. Heavy duty ASTM A48, Class 30 cast iron components.

3. **Strong Motor**
High torque for powerful (208/230v) and reliable pump operation. Pressed stator securely holds motor and efficiently transfers heat. Class F insulation with overload protection in oil filled chamber for cool operation and long motor life.

4. **3-Bearing Support**
Motor / Pump shaft securely held with upper and lower ball bearing plus addition sleeve bearing in lower seal chamber. Long 50,000 hour B-10 bearing life.

5. **Double Mechanical Seal Protection**
Dual silicon carbide mechanical shaft seals provide twice the moisture protection for the motor. Dual seals are housed in a secondary oil filled seal chamber. Tougher silicon carbide seals better handles sand, grit and abrasive materials.

6. **Moisture Detection**
Seal leak probe signals alarm in control panel for scheduled maintenance.

7. **Non-Overloading Hydraulic Design**
The recessed centrifugal impeller allows 100% performance curve operation from shut-off to maximum flow without damage to the pump or system. The recessed vortex impeller is out of the passageway of fluid flow, eliminating concerns of blockage or wear.

8. **Proven Grinder Assembly**
Hardened (Rockwell 56-60) stainless steel grinder assembly has 30+ years proven field experience. The reversible grinder ring and grinder impeller effectively reduces solids into a fine slurry, easily passable in a piping system without concerns of clogging. Highly efficient 16,600 (BRG2-21HE 7,400) cuts per second.

9. **Barnes Piping Connection (Not Shown)**
Made to drop right in!

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**Assembled in U.S.A!**
2HP 200/230 VAC External Start Grinder Pump

208/230 VAC 1 Phase

START CAPACITOR

ORANGE 4

RUN CAPACITOR

GREEN 5

MOISTURE SENSOR

START RELAY

WHITE 1

RED 2

BLACK 3

THERMAL SENSOR

START

5.1 Ohms

RUN

1.8 Ohms

1 1/4" NPT REMOVABLE DISCHARGE FLANGE

SST LIFTING HANDLE

8 2/3"

10 3/4"

26"